

Leak at solder joint in copper pipe.



With arrows facing the solder joint, slide over until flush with coupling.



Tighten bolt to approximately 40-50 ft-lb of torque. **DO NOT OVER TIGHTEN!!!** On hot water lines, allow the gasket to seat for 20 minutes and then snug-up.

## **INSTA-CLAMP**<sup>T</sup>

## **Installation Procedure**

Please clean pipe and solder joint area thoroughly before installing the Insta-Clamp<sup>TM</sup>

(Fully lubricating gasket with soapy water will assist in reducing friction and help evenly distribute the clamp on the pipe during installation.)

(New Xylan coated nut prevents seizing on 3.00" and 4.00" Insta-Clamp Plus™ models)





Loosen the bolt and separate the two parts of the clamp. Snap top half of clamp with rubber <u>directly</u> over leak ensuring the thin part of the gasket is over the fitting and the thick part is over the pipe.





Spread open bottom section of clamp with nut facing out and slide on bottom half of clamp over top rubber section with arrows visible in the opening of bottom section.







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