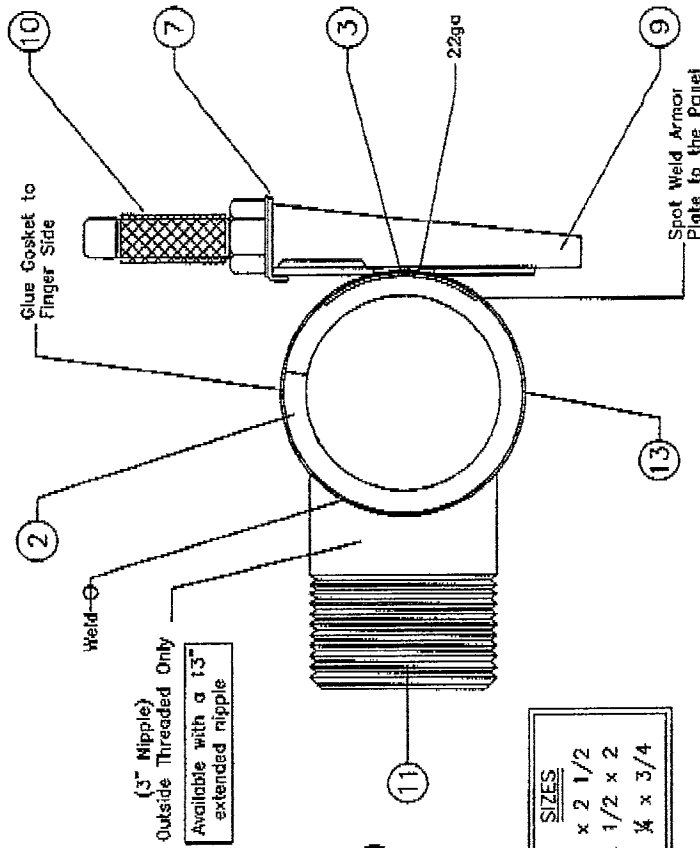


PART NUMBER	PART NAME	STOCK SIZE	MATERIAL	MT. SPEC.
See Table	See Table	See Table	See Table	See Table



(3" Nipple)
Outside Threaded Only
Available with a 13"
extended nipple

SIZES	
4	2 1/2
2	1/2 x 2
1	1/4 x 3/4

REV	PART NAME	MATERIAL	MTC. SPEC.	ORDER NUMBER	MT. NUMBER
1	PANEL	Type 304 Stainless Steel	ASTM A240	RFB-1259	Variable
2	Check-O-Seal GASKET	NR26 (NR)	ASTM D2000	RFB-1122	Variable
3	ARMOR PLATE	Type 304 Stainless Steel	ASTM A240	RFB-1058	Variable
4	STUD BOLT	Type 304 Stainless Steel	ASTM A193	RPA-1038	Variable
5	HEAVY HEX NUT (Dylan Cool)	Type 304 Stainless Steel	ASTM A193	RPA-1257	Variable
6	FRICTION WASHER	Delrin Plastic	ML-50424	RPA-1111	Variable
7	WASHER BAR	Type 304 Stainless Steel	ASTM A240	RFB-1038	Variable
8	BASE PLATE	Type 304 Stainless Steel	ASTM A240	RFB-1034	Variable
9	FINGER	Type 304 Stainless Steel	ASTM A240	RPA-1035	Variable
10	Thread Protector	Plastic	Variable	N/A	Variable
11	Hinge	Stainless Steel	ASTM A240	N/A	Variable
12	End Cap	Pol. Vinyl	HR Stress	RPA-1260	Variable
13	SINTEROL	Rigidtype - M	Continuous	RPA-1259	Variable

RAC-1067 - Finger Lug Assembly
RAC-1267 - Stud Lug Assembly

- Quality Control Check Points
1. No Sharp Corners or Edges
 2. Make sure Stud Bolts are Protected Throughout Manufacturing.
 3. Verify Armor plate Radius and Length.
 4. Make sure Nuts spin freely on Stud Bolts.
 5. Verify proper Pipe O.D. Range.
 6. Verify That All Welds are DeStoiled

PowerSeal

3425 POWERSTOP SADDLE

REV: 1
DATE: 06/06/96
REVISED BY: JFM
REVISED DATE: 06/06/96
REVISED BY: JFM
REVISED DATE: 06/06/96
REVISED BY: JFM
REVISED DATE: 06/06/96

DESIGNER: NTS
CHECKED: NTS
APPROVED: NTS

PROJECT: 3425 POWERSTOP SADDLE
SHEET: 1 of 1